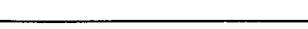


Date: Wednesday, 12/5/2007 8:02:16 AM
 User: Kim Johnston

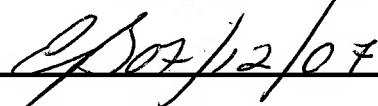
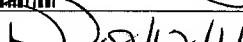
Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER	
Job Number	: 36118		Part Number	: D23973	
Estimate Number	: 11866		Drawing Number	: D2397 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/5/2007	S.O. No.	: N/A		
Prsht Rev.	: NC		Drawing Revision	: C	
First Issue	: N/A		Material	: N/A	
Previous Run	: 30972		Due Date	: 12/11/2007	
Written By	: 		Qty:	20	Um: Each
Checked & Approved By	: 				
Comment	: Est. A 98.12.15 New Issue DM				

Additional Product

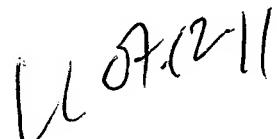
Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2397	Cushion
Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.8320 sf(s) D2397 1/16" NEOPRENE BATCH: <u>B16919</u> 		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP 		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>31</u> 		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE 		

Job Completion




12/7/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 01/12/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>MM</i>	DRAWING NO. D2397
DATE 98.12.03		REV. C SHEET 1 OF 1
		TITLE RUBBER CUSHION
		SCALE 2:3
A	95.03.22	NEW ISSUE
B	96.02.16	ADDED D2397-3
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5

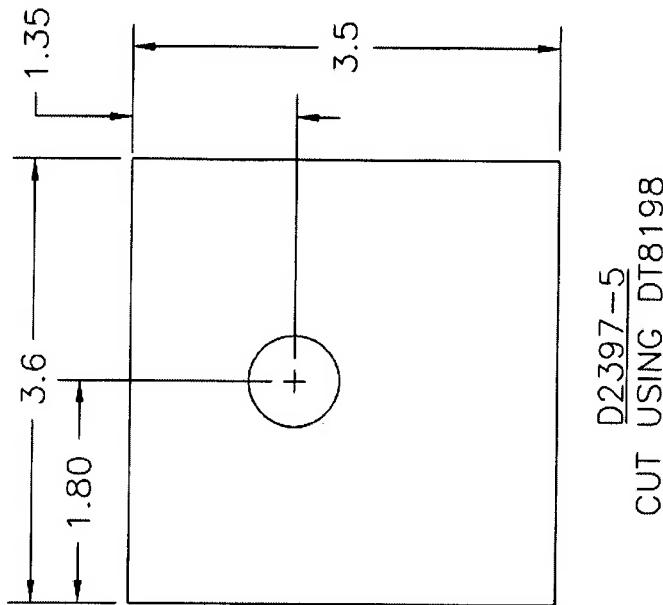
RELEASED
98.12.14 KE

~~SUPERSEDED BY~~

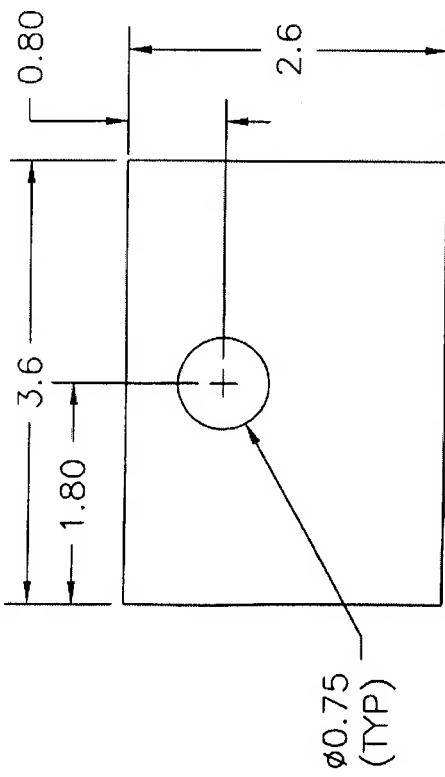
UNDER REVIEW

01.03.15 CP
DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE

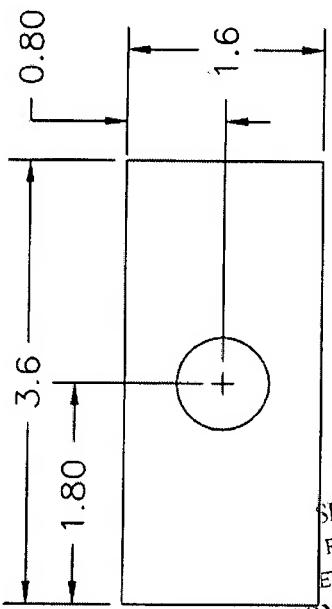
CP 09.11.05



D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199



D2397-3
CUT USING DT8199

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 36118

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED